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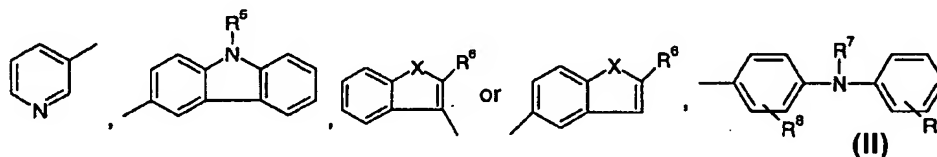
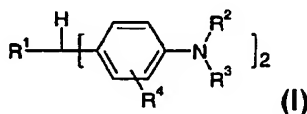
(43) International Publication Date
22 January 2004 (22.01.2004)

PCT

(10) International Publication Number
WO 2004/008251 A1

- (51) International Patent Classification⁷: **G03F 7/031**, 7/16, 7/105
- (21) International Application Number:
PCT/EP2003/006954
- (22) International Filing Date: 1 July 2003 (01.07.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
02405581.6 10 July 2002 (10.07.2002) EP
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- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:
— with international search report
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: HEAT STABLE PHOTOCURABLE RESIN COMPOSITION FOR DRY FILM RESIST



(57) Abstract: The invention relates to a process for preparing a dry film resist by forming a photocurable resin composition onto a support film with a thickness of 1 to 50 μm and optionally laminate a protective film onto the photocurable composition layer to obtain a dry film resist; whereby the photocurable resin is formed from a homogeneous mixture comprising (a) from 20-90wt% of an alkaline soluble binder oligomer or polymer; (b) from 5 to 60wt% of one or more photopolymerizable monomers which are compatible with the oligomers and polymers of component (a); (c) from 0.01 to 20% by weight of one or more photoinitiators; (d) from 0 to 20% by weight of additives and/or assistants; and (e) from 0.1 to 10 % by weight of a leuco triphenylmethane dye of the formula (I), wherein R^1 is a residue selected from (II), R^2 is C_1 - C_{12} alkyl or phenyl which may be mono-, di- or tri-substituted by C_1 - C_5 alkyl, trifluoromethyl, C_1 - C_6 alkoxy, C_1 - C_6 alkylthio, halogen and nitro; R^3 is hydrogen or C_1 - C_{12} alkyl; R^4 to R^9 independently of one another are hydrogen or C_1 - C_{12} alkyl; X is O, S, NH or N- C_1 - C_{12} -alkyl; (a) to (e) being 100% by weight. The above composition is useful to avoid unfavourable colour generation during the heat lamination.